A. Purpose

To spray the spacer to the ITO glass plate.

B. Equipment set-up

Dry type Spray spacer machine

C. Process

- 1. Set the timer to $\frac{1}{4}$ cycle.
- 2. Turn on the heater for 5-8minutes before spaying and set the heater power to 7.
- 3. Turn on the stirrer and set the stirrer power to 7.
- 4. Power on the control unit.
- 5. Place the upper glass with PI surface upward under the spray gun.
- 6. Press the "Start" button. (This process would spray the spacer on the glass 3 times for 10 seconds each.)
- 7. Stay for steady state about 10 minutes and turn off the heater and stirrer.
- 8. Examine the spacer density by microscope.
- 9. Repeat the steps for the remaining glasses.
- 10. After use, turn off the heater, stirrer, control unit and microscope.